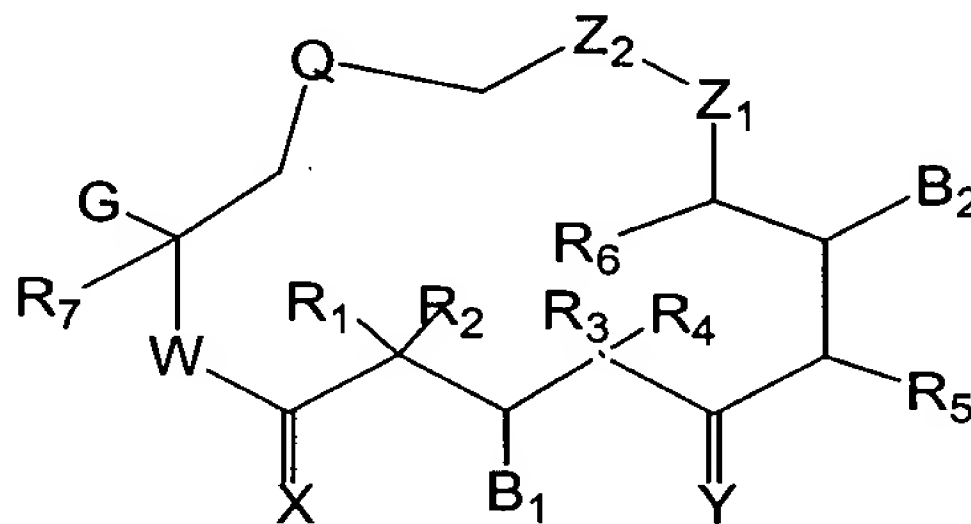


EPOTHILONE DERIVATIVES

## ABSTRACT

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The present invention relates to epothilone derivatives, having the following formula



in which the variables G, W, Q, X, Y, B<sub>1</sub>, B<sub>2</sub>, Z<sub>1</sub>, Z<sub>2</sub>, and R<sub>1</sub>-R<sub>7</sub> are as defined herein, methods for the preparation of the derivatives and intermediates thereof.

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